



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D350-567-147
Job Sheet 200055



Part No: D350-567-147

Job Qty: 1 pcs

Part Name: Floor Window Close Out (AS350 B3e with Garmin Transponder)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/6/19

Job Tracking No:

Due Date: 10/3/19

Created By: Marie Lajeunesse

Type: Stock

Description: ORDER 18748

Note: DSI9590 REV.G IPP REV:A 18.11.12 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs ✓		10/3/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

Wed 9-25-2019
Rosales, Oscar
(012083)



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CANADA
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Container No: S217176



Part: D350-567-147

Job No: 200055

Serial No/Batch: S217176

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6, FAA STC SH989NE

120 QC 4	1 pcs	10/3/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
130 Packaging 3-1 - Stock - B4B	1 pcs	10/3/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	10/3/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	10/3/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 110 - Packaging1-3 (Pick Kit)

Descriptions: 120 - QC4 (QC4- 100% Inspect kits for completeness)

130 - Packaging3-1 (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D350-567-

147 Location:FG033

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012083

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5216286
AN525-10R6	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149142
AN525-832R7	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5158306
CB200	Acrylic Adhesive, 3.5G	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5126223
D3802-1	Window Seal (\$ Per Foot)	2 ft (2 ea)	110-Packaging 1 - Pick Kit	5163906
D4435-9	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5152444
D4441-1	Rubber Seal	2 ft (2 ea)	110-Packaging 1 - Pick Kit	5092167
D4730-020-030	Velcro Strip 2.0W/ X 3.0L	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5198071
D4971-041	T/R Bellcrank Cover Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	52041510
MS21042L06	Nut	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5188010
MS21042L08	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5205000
MS21042L3	Nut	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5211533
MS21059L3	Nut Plate	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	M135015
MS35206-229	Screw	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5143782
NAS1149F0332P	Washer (AN960-10L)	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5207709
NAS1149FN616P	Washer (AN960-6L)	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5144957
NAS1149FN816P	Washer (AN960-8L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	F117316-25
D4436-047	Aft Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5204966
D5076-047	Fwd Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5216980

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-3A	5	187	0
	AN525-10R6	2	271	0
	AN525-832R7	2	103	0
	CB200	1	9	0
	D3802-1	2	38	0
	D4435-9	2	7	0
	D4436-047	1	2	0
	D4441-1	2	280	0
	D4730-020-030	1	10	0
	D4971-041	1	7	0
	D5076-047	1	0	0
	MS21042L06	7	110	0
	MS21042L08	2	981	0
	MS21042L3	5	2,072	0
	MS21059L3	2	98	0
	MS35206-229	7	95	0
	NAS1149F0332P	10	2,156	0
	NAS1149FN616P	14	471	0
	NAS1149FN816P	2	173	0

Part Specifications

Specifications could not be found.

Plex 9/6/19 10:13 AM Dart.lajeunesse.marie

Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐				Date : _____ Sequence #: _____ QTY Affected : _____		MRB (QS1042)			
Description Work Order Deviation				Disposition				Completed By		Lead hand / Supervisor		QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____				Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					

2.0 Parts List



Qty -141	Qty -143	Qty -145	Qty -147	Part Number	Description
X				D350-567-141	FLOOR WINDOW CLOSE-OUT KIT (REGULAR SEATS)
	X			D350-567-143	FLOOR WINDOW CLOSE-OUT KIT (ENERGY ATTENUATING SEATS)
		X		D350-567-145	FLOOR WINDOW CLOSE-OUT KIT (AS 350B3e)
			X	D350-567-147	FLOOR WINDOW CLOSE-OUT KIT (AS 350B3e WITH GARMIN TRANSPONDER)
1	1	1	1	D3802-1-024	SEAL (24")
1	1			D4434-041	FWD BRACKET ASSEMBLY
1	1			D4434-047	COVER ASSEMBLY
1				D4435-045	T/R BELL CRANK COVER ASSEMBLY
2	2	2	2	D4435-9	BRACKET
1	1	1		D4436-041	AFT BRACKET ASSEMBLY
			1	D4436-047	AFT BRACKET ASSEMBLY
	1	1	1	D4441-1-240	RUBBER SEAL (24")
		1	1	D4730-020-030	VELCRO STRIP
	1	1	1	D4971-041	T/R BELL CRANK COVER ASSEMBLY
		1		D5076-041	FWD BRACKET ASSEMBLY
			1	D5076-047	FWD BRACKET ASSEMBLY
7	5	5	5	AN3-3A	BOLT
2	2	2	2	AN525-10R6	SCREW
2	2	2	2	AN525-832R7	SCREW
		1	1	CB 200	3.5g ACRYLIC ADHESIVE
7	7	7	7	MS21042L06	NUT (OR MS21042-06)
2	2	2	2	MS21042L08	NUT (OR MS21042-08)
5	5	5	5	MS21042L3	NUT (OR MS21042-3)
2	2	2	2	MS21059L3	NUTPLATE
7	7	7	7	MS35206-229	SCREW
12	10	10	10	NAS1149F0332P	WASHER (AN960-10L)
14	14	14	14	NAS1149FN616P	WASHER (OR AN960-6L)
2	2	2	2	NAS1149FN816P	WASHER (OR AN960-8L)



CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY:
D. SHEPHERD (DE # 02)

DATE: 18.09.22
CERT. NO.: SH92-18
ISSUE NO.: 6

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	PM	DRAWING NO.	REV. G
MFG. APPR.	N/A	DSI 9590	SHEET 2 OF 21
APPROVED	WK	TITLE	SCALE
DE APPR.	DS	FLOOR WINDOW CLOSE-OUT KIT	NTS
DATE	18.09.22	COPYRIGHT © 2012 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	